



4 FLUTE, REGULAR LENGTH

- High precision and excellent surface due to each 4F broken index geometry
- The unique patented design decrease chatter and resonance, can achieve an Axial Depth 1XD
- Sharp cutting edge geometry designed for excellent performance on mild mold steel and stainless steel

XE504 ...series



EDP. No.	D	L ₁	L ₂	D ₂	STOCK
XE504010	1	2.5	45	4	•
XE504020	2	5	45	4	•
XE504030	3	8	50	6	•
XE504040	4	11	50	6	•
XE504050	5	13	50	6	•
XE504060	6	13	50	6	•
XE504070	7	16	60	8	•
XE504080	8	19	60	8	•
XE504090	9	19	70	10	•
XE504100	10	22	70	10	•
XE504110	11	22	75	12	•
XE504120	12	26	75	12	•
XE504130	13	26	80	12	•
XE504140	14	26	80	14	•
XE504160	16	32	90	16	•
XE504180	18	32	100	18	•
XE504200	20	38	100	20	•
XE504250	25	45	120	25	•

※ Flat shank is available upon request
ex) XE504100F : Flat shank

■ Tolerance

Mill Dia. (mm)		Shank Dia.
Diameter	Tolerance	
up to 12	0 ~ -0,02	h6
over 12	0 ~ -0,03	

※Items can be changed for quality improvement without notice.