

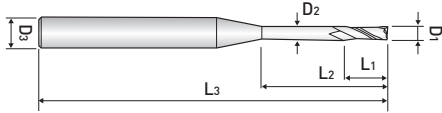
### 2 FLUTE, for RIB PROCESSING

- Designed for machine tool steel, alloy steel, mold steel and other high hardened materials.
- Long neck design for deep machining near walls.

## ZE612 ...series



EDP. No.	D <sub>1</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	STOCK
ZE6120402	0.4	0.6	2	45	0.37	4	•
ZE6120403			3				•
ZE6120404			4				•
ZE6120405			5				•
ZE6120406			6				•
ZE6120408			8				•
ZE6120502	0.5	0.7	2	45	0.45	4	•
ZE6120503			3				•
ZE6120504			4				•
ZE6120505			5				•
ZE6120506			6				•
ZE6120508			8				•
ZE6120510	10	•					
ZE6120602	0.6	0.9	2	45	0.55	4	•
ZE6120603			3				•
ZE6120604			4				•
ZE6120605			5				•
ZE6120606			6				•
ZE6120608			8				•
ZE6120610	10	•					
ZE6120612	12	•					
ZE6120702	0.7	1	2	45	0.65	4	•
ZE6120704			4				•
ZE6120706			6				•
ZE6120708			8				•
ZE6120710			10				•
ZE6120802	0.8	1.2	2	45	0.75	4	•
ZE6120804			4				•
ZE6120806			6				•
ZE6120808			8				•
ZE6120810			10				•
ZE6120812			12				•
ZE6120906	0.9	1.4	6	45	0.85	4	•
ZE6120908			8				•
ZE6120910			10				•
ZE6121003	1	1.5	3	45	0.95	4	



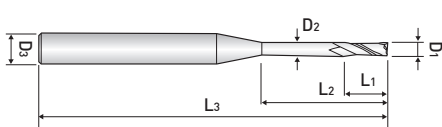
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ZE6121004	1	1.5	4	45	0.95	4	•				
ZE6121005			5				•				
ZE6121006			6				•				
ZE6121008			8				•				
ZE6121010			10				•				
ZE6121012			12				•				
ZE6121014			14	•							
ZE6121016			16	50			•				
ZE6121018			18				•				
ZE6121020			20				•				
ZE6121025			25	60			•				
ZE6121206			1.2	1.8			6	45	1.15	4	•
ZE6121208							8				•
ZE6121210	10	•									
ZE6121212	12	•									
ZE6121216	16	50			•						
ZE6121220	20				•						
ZE6121225	25				60	•					
ZE6121406	1.4	2.1	6	45	1.35	4	•				
ZE6121408			8				•				
ZE6121410			10				•				
ZE6121412			12				•				
ZE6121414			14	50			•				
ZE6121416			16				•				
ZE6121420			20				•				
ZE6121506	1.5	2.3	6	45	1.45	4	•				
ZE6121508			8				•				
ZE6121510			10				•				
ZE6121512			12				•				
ZE6121514			14				•				
ZE6121516			16	50			•				
ZE6121518			18	55			•				
ZE6121520			20				•				
ZE6121525			25				60	•			
ZE6121606	1.6	2.5	6	45	1.55	4	•				
ZE6121608			8				•				



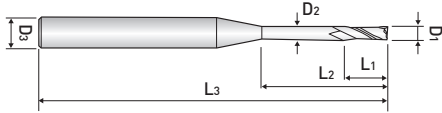
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**ZE612 ...series**



EDP. No.	D <sub>1</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	STOCK
ZE6121610	1.6	2.5	10	45	1.55	4	•
ZE6121612			12				•
ZE6121614			14				•
ZE6121616			16	50			•
ZE6121618			18	55			•
ZE6121620			20				•
ZE6121806	1.8	2.8	6	45	1.75	4	•
ZE6121808			8				•
ZE6121810			10				•
ZE6121812			12				•
ZE6121814			14	50			•
ZE6121816			16				•
ZE6121818			18	55			•
ZE6121820			20				•
ZE6122006	2	3	6	45	1.95	4	•
ZE6122008			8				•
ZE6122010			10				•
ZE6122012			12				•
ZE6122014			14	50			•
ZE6122016			16				•
ZE6122018			18	55			•
ZE6122020			20				•
ZE6122022			22	60			•
ZE6122025			25				•
ZE6122030			30	70			•
ZE6122035			35				•
ZE6122040			40	80			•
ZE6122508			2.5	3.7			8
ZE6122510	10	•					
ZE6122512	12	•					
ZE6122514	14	50			•		
ZE6122516	16				•		
ZE6122518	18	55			•		
ZE6122520	20				•		
ZE6122525	25	60			•		
ZE6122530	30				70	•	



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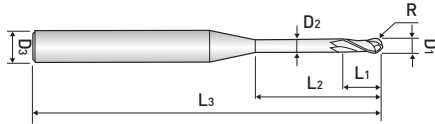


EDP. No.	D <sub>1</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	STOCK
ZE6122535	2.5	3.7	35	70	2.45	4	•
ZE6122540			40	80			•
ZE6123008	3	4.5	8	45	2.85	6	•
ZE6123010			10				•
ZE6123012			12				•
ZE6123014			14				•
ZE6123016			16	50			•
ZE6123018			18	55			•
ZE6123020			20	70			•
ZE6123025			25	60			•
ZE6123030			30	70			•
ZE6123035			35	80			•
ZE6123040	4	6	40	90	3.85	6	•
ZE6123045			45				•
ZE6123050			50	100			•
ZE6124010			10	50			•
ZE6124012	12	60	•				
ZE6124016	16		•				
ZE6124020	20	70	•				
ZE6124025	25	80	•				
ZE6124030	30	90	•				
ZE6124035	35	100	•				
ZE6124040	40		•				
ZE6124045	45		•				
ZE6124050	50		•				
ZE6125016	5	7.5	16	60	4.85	6	•
ZE6125020			20				•
ZE6125025			25	70			•
ZE6125030			30	80			•
ZE6125035			35	90			•
ZE6125040			40	100			•
ZE6125050			50	•			

■ Tolerance

Mill Dia. (mm)	Shank Dia.
0 ~ -0.02	h6

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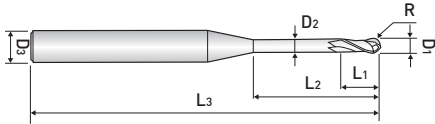
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## DB612 ...series



EDP. No.	D <sub>1</sub>	R	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	STOCK
DB6120502	0.5	0.25	0.5	2	45	0.45	4	•
DB6120503				3				•
DB6120504				4				•
DB6120505				5				•
DB6120506				6				•
DB6120508				8				•
DB6120510				10				•
DB6120602	0.6	0.3	0.6	2	45	0.55	4	•
DB6120603				3				•
DB6120604				4				•
DB6120605				5				•
DB6120606				6				•
DB6120608				8				•
DB6120610				10				•
DB6120612	12	•						
DB6120702	0.7	0.35	0.7	2	45	0.65	4	•
DB6120704				4				•
DB6120708				8				•
DB6120802	0.8	0.4	0.8	2	45	0.75	4	•
DB6120804				4				•
DB6120805				5				•
DB6120806				6				•
DB6120807				7				•
DB6120808				8				•
DB6120810				10				•
DB6120812				12	•			
DB6120816	16	50	•					
DB6121003	1	0.5	1	3	45	0.95	4	•
DB6121004				4				•
DB6121005				5				•
DB6121006				6				•
DB6121007				7				•
DB6121008				8				•
DB6121009				9				•
DB6121010				10				•
DB6121012				12				•



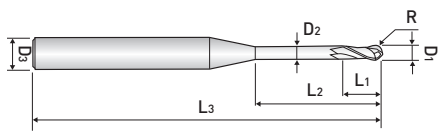
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EDP. No.	D <sub>1</sub>	R	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	STOCK
DB6121014	1	0.5	1	14	50	0.95	4	•
DB6121016				16				•
DB6121018				18				•
DB6121020				20				•
DB6121022				22				•
DB6121025				25				•
DB6121204	1.2	0.6	1.2	4	45	1.15	4	•
DB6121206				6				•
DB6121208				8				•
DB6121210				10				•
DB6121212				12				•
DB6121216				16				•
DB6121220				20				•
DB6121224				24				•
DB6121406	1.4	0.7	1.4	6	45	1.35	4	•
DB6121408				8				•
DB6121412				12				•
DB6121416				16				•
DB6121503	1.5	0.75	1.5	3	45	1.45	4	•
DB6121504				4				•
DB6121506				6				•
DB6121508				8				•
DB6121510				10				•
DB6121512				12				•
DB6121514				14				•
DB6121516				16				•
DB6121518				18	•			
DB6121520				20	•			
DB6121522				22	•			
DB6121525				25	•			
DB6121530				30	•			
DB6121535				35	•			
DB6121606	1.6	0.8	1.6	6	45	1.55	4	•
DB6121608				8				•
DB6121610				10				•
DB6121612				12				•



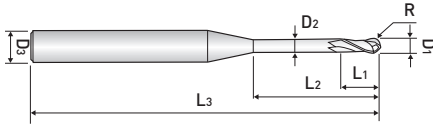
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EDP. No.	D <sub>1</sub>	R	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	STOCK
DB6121616	1.6	0.8	1.6	16	50	1.55	4	•
DB6121620				20	55			•
DB6121806	1.8	0.9	1.8	6	45	1.75	4	•
DB6121808				8				•
DB6121812				12				•
DB6121816				16	50			•
DB6121820				20	55			•
DB6122004	2	1	2	4	45	1.95	4	•
DB6122006				6				•
DB6122008				8				•
DB6122010				10				•
DB6122012				12				•
DB6122014				14	50			•
DB6122016				16	55			•
DB6122018				18				•
DB6122020				20				•
DB6122022				22	60			•
DB6122025				25	65			•
DB6122030				30	70			•
DB6122035				35	80			•
DB6122040				40				•
DB6122045				45				•
DB6122508	2.5	1.25	2.5	8	50	2.4	4	•
DB6122510				10				•
DB6122516				16				•
DB6122520				20	60			•
DB6122525				25	70			•
DB6122530				30				•
DB6122535	35	•						
DB6123006	3	1.5	3	6	50	2.85	6	•
DB6123008				8				•
DB6123010				10				•
DB6123012				12				•
DB6123014				14	55			•
DB6123016				16				•
DB6123018				18				60



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EDP. No.	D <sub>1</sub>	R	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	D <sub>2</sub>	D <sub>3</sub>	STOCK
DB6123020	3	1.5	3	20	60	2.85	6	•
DB6123025				25	65			•
DB6123030				30	70			•
DB6123035				35	80			•
DB6123040				40				•
DB6123045				45	90			•
DB6123050				50	100			•
DB6123060				60				•
DB6124008	4	2	4	8	60	3.85	6	•
DB6124010				10				•
DB6124012				12				•
DB6124016				16				•
DB6124020				20	65			•
DB6124025				25	70			•
DB6124030				30	80			•
DB6124035				35				•
DB6124040				40	90			•
DB6124045				45	100			•
DB6124050				50				•
DB6124060				60	•			
DB6125015	5	2.5	5	15	60	4.85	6	•
DB6125020				20	•			
DB6125025				25	70			•
DB6125030				30	80			•
DB6125035				35				•
DB6125040				40	90			•
DB6125045				45	100			•
DB6125050				50				•
DB6125060	60	•						

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