



3~6 FLUTE, ROUGHING & FINISHING END MILL

- Designed to machine tool steel, alloy steel, mold steel and other high hardened materials.
- ALTiN coated for high wear resistance.
- Rough & finish type.

ZF60 ...series



EDP. No.	Dia.	L ₁	L ₂	D ₂	STOCK
ZF603040	4	10	50	6	•
ZF603050	5	13	50	6	•
ZF603060	6	15	50	6	•
ZF603070	7	18	60	8	•
ZF603080	8	18	60	8	•
ZF604090	9	22	70	10	•
ZF604100	10	22	70	10	•
ZF604110	11	26	75	12	•
ZF604120	12	26	75	12	•
ZF604130	13	32	85	14	•
ZF604140	14	32	85	14	•
ZF604150	15	35	90	16	•
ZF604160	16	35	90	16	•
ZF604180	18	44	100	18	•
ZF604200	20	44	100	20	•
ZF605250	25	50	120	25	•
ZF606320	32	70	150	32	•

■ Tolerance

Tolerance	Dia.	<small>μm = 1/1000mm</small>				
		from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h10)		0	0	0	0	0
		-40	-48	-58	-70	-84
Shank(h6)		0	0	0	0	0
		-6	-8	-9	-11	-13